Some Detersive Properties of Model Straight Chain Sodium Alkylbenzenesulfonates¹

FREDERICK W. GRAY, 'IRVING I. KREMS and J. FRED GERECHT, Research and Development Department, Colgate-Palmolive Company, New Brunswick, New Jersey

Abstract

Model long chain sodium ortho and para alkylbenzenesulfonates having primary, seeondary and tertiary carbon atoms attached to the phenyl group have been evaluated for foam, **wetting and** detergency. The data indicate **that the** surface active properties of **these three** classes of compounds which are primarily linear in structure are dependent upon sulfonate position, phenyl position and chain length. Each of these factors contributes to performance. Ortho sulfonates **are** better wetting agents than para sulfonates but **the** para compounds generally foam better and appear to have superior detergency properties than their respective ortho isomers. Ortho sulfonate in a detergent composition may have a greater influence on surface active properties than had been heretofore recognized.

Introduction

C OMMERCIAL SODIUM (tetrapropylene) benzenesul-
fonate (TPBS) is prepared by treating benzene in **the** presence of a Friedel Crafts catalyst with polypropylene, sulfonating **the alky]ated product and** neutralizing the sulfonie acid mixture with sodium hydroxide. The alkylated product from which the sulfonate is derived is a mixture of isomeric monoalkylbenzenes; sulfonation, although producing a useful product, adds to the complexity of this mixture. The side chain structure of these **alkylates are** highly branched, averaging about twelve to thirteen carbons in number. For many years the sulfonation product has been considered **the ideal** surfaetant because of its low price, its nontoxieity, and its ability to clean and to produce abundant suds. A few years ago, difficulties and complaints attributed to the use of synthetic detergents began to arise. Large volumes of suds began to appear on streams and it was **feared** that water pollution would become a serious problem unless steps were taken to control the types of compounds that were entering local water supplies. It was recognized that these highly branched structures were only partially degradable by bacteria in even **the** most highly efficient sewage disposal systems; but that if the alkyl part of the molecule was of linear rather than of branch chain configuration, then **the** molecule became highly susceptible to decomposition by bacteria. To overcome this biodegradation problem, it was proposed to prepare a linear alkylbenzene ; **the detergent** industry is currently being supplied with this type of product derived from materials such as cracked waxes and chlorinated paraffins.

Several years ago we observed **that the** position of **the sulfonate and** phenyl groups are factors which with chain length affect the detersive properties of straight chain alkylbenzenesulfonates. In order to establish a **better correlation between structure and** surface active properties, model sodium alkylbenzenesulfonates were synthesized in our laboratory and a number of their physical and ehenlieal properties reported (1-3). In one of these articles (2) we indicated **that** a more detailed discussion of the surfac**tant** properties of these compounds was in preparation. The present paper reports **these data; and** in addition, it more fully substantiates the earlier comparisons with the branched chain product, sodium (tetrapropylene) benzenesulfonate. Furthermore, now **that** linear alkylbenzenes **are established** commercially to overcome the sewage problem, it is interesting to note **that the** performance of their sulfonates (5-8) **are** in fairly good agreement with earlier predictions **based** on small quantities of laboratory prepared samples.

Experimental

Sodium Alkylbenzenesulfonates Primary Alkyl Groups

The hydrocarbons 1-phenyloctane, 1-phenyldecane and l-phenyldodecane were prepared by converting **the** acid chlorides of octanoie, deeanoie and dodecanoic acids to their respective alkyl phenyl ketones by means of the Friedel Crafts reaction. The carbonyl group was reduced to the methylene group by means of the Ituang-Minlou modification of the Wolff-Kishner reaction. The physical properties of the alkylbenzenes were determined. These primary alkylbenzenes were sulfonated in about 98% yield. The ratio of para to ortho sodium sulfonate isomers was found to be about 5 to 1. The physical characteristics of the isomers were observed and their identification established by **derivative formation and** by infrared spectral **data** (1).

Secondary Alkyl Groups, 2-Phenylalkanes

The hydrocarbons, 2-phenylundecane, 2-phenyltridecane, **2-phenylpentadeeane and** 2-phenylheptadecane **were prepared** from alkyl pbenyl **ketones derived** from acid chlorides and benzene by **the Friedel** Crafts reaction. Tertiary alcohols were prepared by the appropriate Grignard reaction, then dehydrated to yield phenylalkenes. Catalytic hydrogenation of the unsaturated hydrocarbons with patadium as catalyst **at** slightly elevated pressure gave **the desired** 2-phenylakanes. The physical properties of these alkylbenzenes were determined. The 2-phenylalkanes prepared were sulfonated in about 98% yields. The ratio of para to ortho sulfonate isomers was found to be about 13 to 1. The physical characteristics of the isomers were observed, and their identification established by **derivative formation and** by infrared spectral data (2).

Secondary Alkyl Group, 5-Phenyldodecane

The hydrocarbon 5-phenyldodecane was **prepared** from butyl magnesium bromide and n-heptyl phenyl ketone by a sequence of reactions similar to those used to prepare 2-phenylalkanes. The sulfonation of 5 phenyldodecane yields predominantly para isomer with a very small amount, if any, of ortho isomer. The purified para 5-phenylsulfonate isomer in **con-**

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trast to the crystalline para 1-phenyl and 2-phenyl sulfonates is amorphous in nature (1) .

Tertiary Alkyl Group, 2-Phenyl-2-methylundecane

Benzene was alkylated with methallyl chloride to form neophyl chloride. The Grignard reagent, prepared from the chloride, was treated with octanal. The resulting carbinol was dehydrated and then reduced to 2-phenyl-2-methylundecane. Its sulfonation product was isolated as crystalline sodium p-(1,1-dimethyldecyl) benzenesulfonate (2).

Sodium (Tetrapropylene) benzenesulfonate (TPBS)

This material is a commercial product from which inorganic salt and free oil (or extraneous material) was removed by extraction. Its molecular weight (345) corresponds to a side chain averaging twelve carbon atoms.

Foam Height. The foam heights given in Table I were determined by the Ross-Miles method (4) in distilled water at 60C.

Wetting Time. In Table II, the wetting power of the various sulfonates is indicated by the time in seconds for a canvas disk, 1 inch in diameter to sink beneath the surface of liquid at $60C(1)$.

Detergency. The procedure and means for obtaining detergency values on Test Fabric #26 with a maximum probable error of \pm 1.9 brightness gain units is given in our previous paper (1) . The data are summarized in Table III.

Results and Discussion

Foam (Table 1)

In the 12 carbon chain para sulfonate series, the effect of phenyl position is most pronounced at the lowest concentrations studied. The $p-5p-C_{12}$ and $p-2p 2\text{Me-}\text{C}_{12}$ isomers are superior to p- 1ϕ -C₁₂. Secondary 2-phenyl ortho and para sulfonates having a C_{12} side chain were not synthesized, but it is evident from a comparison of the three C_{12} isomers mentioned above with p-2 ϕ -C₁₁ and p-2 ϕ -C₁₃ that there is considerable interdependence of phenyl position with concentration and chain length. The 11-carbon compound gives a foam height much less than obtained with $p-5\phi-C_{12}$ or p-2 ϕ -2Me-C₁₂ but equivalent to that of p-1 ϕ -C₁₂. On

TABLE III Detergency (Units Soil Removal)

the other hand, the 13-carbon compound produces far greater foam than all other compounds at lowest concentration. Moreover its foam capacity is greater than other secondary 2-phenyl compounds, is the equivalent of p-2¢-2Me-C₁₂ and approaches that of p- 5ϕ -C₁₂ at higher concentrations.

Other investigators have prepared 2-phenylalkanes but have not reported the effect of the isomerization produced by sulfonation $(5,7,8)$. In addition to phenyl position and chain length, sulfonate position appears to have a major effect on foam. Wherever possible to compare respective ortho and para isomers, the para isomer is usually superior to the ortho isomer. A major exception appears to be the $o-1\phi-C_{12}$ at low concentrations; but for all 2-phenyl compounds the para isomers are superior to their respective ortho compounds. Unfortunately, both isomers could not be compared when the phenyl group was more centrally located, since sulfonation of 5-phenyldodecane did not yield any isolatable quantity of ortho isomer.

Wetting (Table II)

 20.2Me-C12

Ortho isomers are better wetting agents than para isomers, but the most dramatic effect seems to result from changing the structure of the hydrophobic part of the molecule. Central location of the phenyl group or tertiary hydrocarbon structure produces sulfonates of superior wetting ability.

Detergency (Table III)

The detergency of para isomers is markedly superior to that of the ortho isomers for the systems investigated. Moreover, for the para sulfonate C-12 series, the tertiary $2-\phi 2\text{Me}$ compound is superior in detergency to the secondary 5- ϕ compound but it is inferior to the primary $1-\phi$ isomer. These data support our original thesis that para sulfonates possess better detersive ability than ortho isomers and that the configurational change occasioned by shifting the phenyl position from a terminal to a central location detracts from the detersive capacity of a dodecylbenzenesulfonate (1). Sweeney and Olson (5) compared the detergency ability of a series of pure individual 2phenylsulfonates $(C_{10}$ to C_{18}) with respective alkylbenzenesulfonates of the same molecular weight but having the phenyl group randomly distributed along the hydrocarbon chain. Under their experimental conditions, which included a purification step to remove inorganic material and extraneous material (free oil), the 2-phenylsulfonates were found to be superior to their respective isomers containing considerable internal phenyl content. Although Rubinfeld et al. (8) agree that detergency decreases as the phenyl group is moved from the near end to a central position in a dodecylbenzenesulfonate, they find that the exact converse is true for the tridecyl-and tetradecylbenzenesulfonates.

Examination of the experimental conditions of Sweeney and Olson to that of Rubinfeld et al. would indicate that the sulfonates tested by the former may have a lower ortho content (as well as extraneous matter) than the latter workers. If so, and on the basis of our results with isolated para and ortho isomers it is possible that the presence of ortho isomer in $2-\phi$ sulfonates may have a far greater influence than had been heretofore recognized.

The performance of the secondary 2-phenvlsulfonates increases with molecular weight and the same effect appears to follow for those para 1-phenyl compounds examined. The tertiary compound, 2-6-2Me- C_{12} , is unusual in that a plot of its detergency values with concentration produces a maximum. This is the only model compound studied that behaved this way, and before any significance is attached to this beNOVEMBER, 1965

havior additional homologs and other soils should be examined.

Comparison with Branched Chain Product

Unformulated. Since TPBS is a complicated mixture whose structure is only partially known, a comparison between this commercial product and pure compounds cannot be made on structural grounds. However, the TPBS used is inferior in foam and superior in wetting ability to any of the pure para isomers of comparable molecular weight. Futhermore it is interesting that only TPBS and $p-2p-2Me-C_{12}$ show maxima in their detergency vs. concentration curves. This may be related to the tertiary structure in the pure isomer and to a corresponding predominating structure in the commercial product.

Formulated (Table IV, and V)

Since all of the previous data were obtained for the unbuilt materials, we have attempted to compare the dishwashing foam (9) of formulations with these purified compounds, using a built commercial type formulation from TPBS as an internal standard. The maximum foam for the 1-phenyl compounds was at C_{10} chain length but for the 2-phenyl compounds it was at C_{13} . However, the advantage in dishwashing foam of the tertiary isomer, $p-2\phi-2\text{Me-}\mathrm{C}_{12}$, and central location of the phenyl group, $p-5\phi-C_{12}$, are clearly evident.

The profound effect of a detergent additive in the formulation is clearly demonstrated. The actual amount of surfactant in the formula effects the

r~AB L.E V Effect of LMIPA and Sodium (1-Methyldecyl) benzenesulfonate
Concentrations on Dishwashing Foam
Test Product: 20-35% p-2f~Cll, 0-5.5% LMIPA, 40%
NasP2O10 Q.S. NasSO4 *Control Product: 20.0%* TPBS, 3% LMI:PA, 7% Na~SiOs, 40% Na~P3Oxo, 0.5% CMC, Q.S. Na2S04 (A built commercial type product) *Conditions:* Concentration, 0.15% ; Temperature, l15F (460) ; Hardness, 50 ppm Test product : Plates washed $\qquad \qquad$ Plates % p-2ø-C11 % LMIPA Test product Control product Test - Control $20 \t 0 \t 12 \t 20 \t -8$ $20 \hspace{1.5cm} 3.3 \hspace{1.5cm} 22 \hspace{1.5cm} 0$ 20 4.5 26 21 $+5$ $20 \hspace{1.5cm} 5.5 \hspace{1.5cm} 23 \hspace{1.5cm} 20 \hspace{1.5cm} +3$

dishwashing performance far less than the amount of additive, a mixture of lauroyl and myristoyl isopropanolamide in this case.

 23.5 0 15 24 -9 $\frac{35}{25}$ 0 15 20 -5

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• Letters to the Editor

A Simple and Rapid Method for the Determination of Myo-Inositol by Gas-Liquid Chromatography

THE EFFECTIVE APPLICATION of gas chromatography
to the analysis of carbohydrates began with the
 $\frac{1000}{200}$ work of Sweeley, Bentley, Makita and Wells in 1963 (1). This work yielded a simple, reliable and sensitive method for the analysis of polyhydroxy compounds with gas-liquid chromatography (GLC) through the formation of O-trimethylsilyl ether (TMS) derivatives. Three publications (2-4) have appeared recently describing methods for the quantitative determination of myo-inositol from various biological sources utilizing essentially the method of Sweeley et al. (1) mentioned above. In each of these publications the limited solubility of myo-inositol in the reaction mixture was pointed out, and, as a result, the time required for derivative formation (TMS) was 3 hr or more. We have found (5) that by the use of dimethylsulfoxide (DMSO), derivatives (TMS) can be ready for injection into the GLC instrument within 10 min after initiation of the reaction. DMSO does not interfere with quantitative trimethylsilylation as shown by parallel assays employing other methods. The derivatives, once formed, are not stable for more than 4-5 hr in DMSO unless stored in the absence of light at $OC(6)$. Under these latter conditions extended periods of stability are obtained.

Aliquots from aqueous solutions of tissue extracts or lipid hydrolysates containing at least 20 μ g of free myo-inositol were taken to dryness in 2.5 ml glass-stoppered conical centrifuge tubes by evaporation in vacuo. The tubes were then placed in a vacuum dessicator over NaOH pellets for several hours to remove the last traces of water. The residue was dissolved in 20 μ l of dimethylsulfoxide (DMSO) and to this was added 110 μ l of a freshly prepared reagent composed of anhydrous pyridine, hexamethyldisilazane and trimethylchlorosilane $(8/2/1, v/v)$. The tubes were gently shaken and allowed to stand at room temperature $(23C)$. After 5-10 min the ammonium chloride by-product was removed by eentrifugation at low speed. All tubes were kept stoppered during the entire procedure except during the addition of reagents. Ten microliter aliquots were used routinely for injection into the GLC apparatus, although larger or smaller aliquots can be successfully used. Standard myo-inositol solutions for GLC were prepared in DMSO, and suitable aliquots were treated directly with TMS reagent for GLC.

The analytical data for myo-inositol in Table I were obtained by analysis of acid hydrolysates of the phosphoinositide complex (7) from kidney and tri-